

## **Ironclad™ LED Vapor Tight High Bay**



### **Chemical Resistance Terms and Conditions**

Chemical resistance is a difficult area for any designer due to the fact that the resistance is dependent on so many different factors: concentration, mix of chemicals, humidity, air flow, etc.

The Ironclad™ LED Vapor Tight High Bay has not been tested for chemical resistance to all chemicals. The data listed below is taken from chemical resistance charts supplied by compounder's of Polycarbonate and Acrylic. Shat-R-Shield, Inc. highly recommends that the fixture is tested in the chemical environment applications.

Explanation of Footnotes					
Ratings Chemical Effect					
A = Excellent.	1. Satisfactory to 72°F (22° C)				
B = Good Minor Effect, slight corrosion or discoloration. C = Fair Moderate Effect, not recommended for continuous use. Softening, loss of strength, swelling may occur.	2. Satisfactory to 120°F (48° C)				
D = Severe Effect, not recommended for ANY use.	1				
N/A = Information Not Available.					

### Source

http://www.coleparmer.com/ChemicalResistance?referred\_id=2531&creative=13855999479&mkwid=sfVEZmjKr&keyword=cole+palmer&pcrid=13855999479&pdv=c&gclid=CLGMmMmhoboCFe4-Mgod1CAA6A

### | shat-r-shield Material ACETAL/POM **Chemical Resistance of Plastics** ACRYLIC 31655 NYLON Chemical V012314 C1 Acetaldehyde D Acetamide A A D A A Acetate Solvent N/A A N/A N/A A $B^1$ Acetic Acid D N/A В $A^1$ В-С Acetic Acid 20% C D Α B1 Acetic Acid 80% D D D В Acetic Acid, Glacial D В B<sup>1</sup> D A $A^1$ Acetic Anhydride D D D A Α A D D Α Acetone Acetyl Bromide N/A D N/A N/A N/A В D N/A Acetyl Chloride (dry) D A Acetylene A Α D N/A A $A^1$ A1 Acrylonitrile N/A D D $A^2$ N/A N/A N/A Adipic Acid N/A A1 B1 Alcohols: Amyl A D A B1 D В Alcohols:Benzyl A D $A^2$ Alcohols:Butyl A D D Alcohols:Diacetone A N/A D A A A1 A1 $B^2$ Alcohols:Ethyl D Α Alcohols:Hexvl A Α N/A D Α $A^1$ Alcohols:Isobutyl A Α D A $A^2$ Alcohols:Isopropyl D D В A Alcohols:Methyl B1 B1 D Α A Alcohols:Octyl A Α N/A D Α Alcohols:Propyl A D N/A D A B<sup>1</sup> $A^1$ Aluminum Chloride N/A A В $A^1$ $C^1$ Aluminum Chloride 20% C D A C $A^1$ Aluminum Fluoride N/A N/A D Aluminum Hydroxide A $A^1$ B1 N/A $C^1$ B1 A1 $A^1$ N/A A Aluminum Nitrate C D $A^1$ Aluminum Potassium Sulfate 10% N/A A $A^2$ $B^2$ Aluminum Potassium Sulfate 100% C D N/A $A^2$ $B^2$ Aluminum Sulfate B1 Α A Alums A N/A N/A A N/A D D D Α Amines Ammonia 10% D A D A A Ammonia Nitrate C D N/A N/A A $A^2$ Ammonia, anhydrous D $A^1$ D N/A $A^2$ B1 Ammonia, liquid D D A N/A Α В N/A Α Ammonium Acetate N/A N/A N/A B1 Ammonium Bifluoride D A1 N/A N/A В Ammonium Carbonate D Ammonium Caseinate D N/A N/A N/A A $A^2$ Ε $B^2$ Ammonium Chloride В В

C

A

D

Α

Ammonium Hydroxide

A1

### | shat-r-shield | shat-r-shiel **Material** ACETAL/POM **Chemical Resistance of Plastics** ACRYLIC NYLON 31655 PC Chemical V012314 Ammonium Nitrate N/A $A^1$ В N/A N/A A Ammonium Oxalate Ammonium Persulfate D D N/A N/A В $B^2$ $C^1$ $A^2$ N/A C Ammonium Phosphate, Dibasic Ammonium Phosphate, Monobasic В В N/A N/A C Ammonium Phosphate, Tribasic В В N/A N/A В B<sup>1</sup> $A^1$ $A^2$ A В Ammonium Sulfate A1 Ammonium Sulfite D N/A N/A В В N/A N/A N/A Α Ammonium Thiosulfate B<sup>1</sup> $B^2$ A Amyl Acetate D A A1 B1 Amyl Alcohol Α D Α $C^1$ $A^2$ Amyl Chloride Α D N/A $A^2$ $A^1$ Aniline D D В Aniline Hydrochloride N/A D D N/A D N/A Antifreeze D D N/A A $A^2$ Antimony Trichloride N/A D N/A D Aqua Regia (80% HCI, 20% HNO3) D D D D D A1 Arochlor 1248 N/A N/A N/A В Aromatic Hydrocarbons N/A N/A N/A C A C1 $A^1$ $A^2$ D Α Arsenic Acid N/A N/A N/A Arsenic Salts N/A A Asphalt $B^2$ A D N/A Α A1 $A^2$ Barium Carbonate A N/A В A1 Barium Chloride Α Α Α Α A1 $A^2$ В N/A N/A Barium Cyanide $A^1$ D N/A В Barium Hydroxide D Barium Nitrate $B^2$ $A^1$ D N/A В $B^2$ $A^1$ B<sup>1</sup> Barium Sulfate D N/A $B^2$ A1 Barium Sulfide N/A N/A A $A^1$ $A^1$ $A^2$ Beer N/A Α Beet Sugar Liquids В Α N/A N/A Α $A^1$ Benzaldehyde A D D В A1 $A^1$ Benzene D D В Benzene Sulfonic Acid N/A D D N/A В B1 Benzoic Acid В D Α В A1 D D D Benzol A Benzonitrile N/A N/A A1 N/A D $A^2$ N/A N/A B<sup>1</sup> Benzyl Chloride A Bleach: Clorox D N/A N/A A A C N/A N/A N/A Bleaching Liquors N/A Borax (Sodium Borate) В A N/A N/A A $A^1$ Boric Acid A В A N/A В N/A N/A N/A A Brewery Slop C1 Bromine D D D D

A

D

N/A

Butadiene

A1

### | shat-r-shield | Record | Shat-r-shield | Record | Recor Material ACETAL/POM **Chemical Resistance of Plastics** ACRYLIC 31655 NYLON S Chemical V012314 $A^2$ Butane Butanol (Butyl Alcohol) $B^1$ B1 B-C $A^1$ A N/A Butter Α N/A N/A Α $A^1$ Buttermilk A B1 N/A A $A^2$ Butyl Amine D N/A A $A^2$ A1 D N/A N/A Butyl Ether Butyl Phthalate N/A $A^2$ D N/A $B^2$ A D N/A A Butylacetate A $B^1$ Α N/A Butylene D A C<sup>1</sup> D $B^2$ Α D Butyric Acid N/A N/A N/A D A Calcium Bisulfate Calcium Bisulfide D Α N/A N/A В $A^2$ D D N/A A Calcium Bisulfite C2 В Calcium Carbonate A A N/A Calcium Chlorate A N/A N/A N/A N/A $A^1$ $B^2$ D Α Α Calcium Chloride $A^2$ C Calcium Hydroxide D D В B<sup>1</sup> Calcium Hypochlorite D D D A $A^1$ $A^2$ $B^2$ D N/A Calcium Nitrate В N/A N/A Calcium Oxide Α A Calcium Sulfate D D $A^2$ N/A В Calgon Α Α N/A N/A A N/A N/A Can e Juice A A A D D D D В Carbolic Acid (Phenol) N/A N/A Carbon Bisulfide A A В Carbon Dioxide (dry) Α $A^1$ N/A A $A^1$ A<sup>1</sup> N/A $A^1$ Carbon Dioxide (wet) A1 $B^1$ Carbon Disulfide D D В Carbon Monoxide Α $A^1$ N/A A A $B^1$ Carbon Tetrachloride D D В $B^2$ Carbon Tetrachloride (dry) N/A N/A N/A D $A^2$ Carbon Tetrachloride (wet) A1 N/A N/A D Carbonated Water Α N/A N/A A A $B^1$ A1 $A^1$ N/A A Carbonic Acid В A N/A N/A Catsup A Chloric Acid D D N/A N/A D N/A N/A N/A Chlorinated Glue Α D D C В Chlorine (dry) A C1 В C C Chlorine Water D $A^1$ Chlorine, Anhydrous Liquid D D C $A^{1}$ D D D D Chloroacetic Acid D D D N/A В Chlorobenzene (Mono) Chlorobromometh ane N/A C N/A N/A N/A Chloroform Α Α D D A

Chlorosulfonic Acid

D

D

 $C^1$ 

 $B^2$ 

D

### | shat-r-shield | shat-r-shiel **Material** ACETAL/POM Chemical Resistance of Plastics ACRYLIC 31655 NYLON Chemical V012314 N/A Chocolate Syrup Chromic Acid 10% D D В C В C $B^2$ Chromic Acid 30% D D D Chromic Acid 5% D В N/A D A $B^2$ Chromic Acid 50% D D D D N/A В N/A N/A N/A Chromium Salts Cider Α N/A Α Α Α Citric Acid B<sup>1</sup> A1 A1 A $A^2$ N/A N/A N/A Citric Oils В A Clorox (Bleach) N/A A D Α Α N/A N/A Coffee A Α A Copper Chloride Α D N/A N/A D Copper Cyanide A D D N/A В В Copper Fluoborate N/A N/A N/A D Copper Nitrate A D D N/A $A^2$ $A^1$ Copper Sulfate >5% D D A В Copper Sulfate 5% $A^1$ D A D В Cream A A N/A N/A A D D D D Cresols Α N/A Cresylic Acid D D D A D $A^1$ N/A $B^2$ Cupric Acid N/A Cyanic Acid D N/A N/A N/A A $A^1$ Cyclohexane A В В A Α D D $A^2$ A Cyclohexanone $A^1$ A1 $A^1$ N/A A1 Detergents Diacetone Alcohol N/A A1 D D В N/A B<sup>1</sup> N/A D D Dichlorobenzene $A^1$ A1 N/A В Dichloroethane D Diesel Fuel A A $A^2$ A $A^1$ A1 $B^2$ Diethyl Ether N/A D D Diethylamine В A D N/A A A1 $A^1$ B<sup>1</sup> A Diethylene Glycol Dimethyl Aniline D A D N/A $B^2$ A D N/A В Dimethyl Formamide D N/A N/A N/A N/A В Diphenyl Diphenyl Oxide D N/A N/A N/A A С A N/A N/A A $A^1$ $A^1$ Epsom Salts (Magnesium Sulfate) В N/A В A1 D N/A N/A A1 Ethane A1 $A^1$ Ethanol A D A N/A Ethanolamine D A N/A Α $A^1$ Α N/A D A $A^2$ Ethyl Acetate A D D В Ethyl Benzoate N/A N/A D N/A N/A

Ethyl Chloride

 $A^1$ 

 $A^1$ 

D

D

### | shat-r-shield | shat-r-shiel Material ACETAL/POM **Chemical Resistance of Plastics** ACRYLIC 31655 NATON S Chemical V012314 $A^1$ Ethyl Ether N/A N/A В Ethyl Sulfate N/A N/A N/A N/A D N/A N/A D N/A Ethylene Bromide Α Ethylene Chloride A1 A D A В Ethylene Chlorohydrin D D D N/A В $A^2$ D D N/A В Ethylene Diamine Ethylene Dichloride B1 A1 D N/A В Ethylene Glycol (PURE) В A B1 В В C<sup>1</sup> A1 В В Ethylene Oxide D B<sup>1</sup> $A^1$ N/A Fatty Acids A Α $A^2$ D A N/A D Ferric Chloride A1 Ferric Nitrate D A1 N/A В $A^1$ $A^1$ Ferric Sulfate D N/A Α D D N/A D Ferrous Chloride D $A^1$ Ferrous Sulfate D D A В A1 Fluoboric Acid D N/A N/A В C Fluorine D D N/A Α A1 A1 Fluosilicic Acid D N/A В $A^2$ A D N/A Α Formaldehyde 100% $A^2$ $A^1$ Formaldehyde 40% Α A Α Formic Acid $A^2$ D $A^1$ D A1 $B^1$ Freon 113 N/A N/A N/A $A^1$ N/A Freon 12 В N/A В Freon 22 A В N/A N/A Α Freon TF D В N/A Α A Freonr 11 D D N/A N/A Α D Α N/A N/A Α Fruit Juice $B^1$ A1 N/A Fuel Oils A Α Furan Resin D N/A N/A N/A Α Furfural Α В D N/A В N/A N/A Gallic Acid N/A A В Gasoline (high-aromatic) В A C D Α Gasoline, leaded, ref. A $A^2$ C D $A^2$ $A^2$ $A^2$ Gasoline, unleaded Α C D $A^2$ $A^1$ N/A Gelatin В N/A A1 Α N/A Glucose A Α $A^1$ $A^2$ Glue, P.V.A Α N/A N/A $A^2$ A1 A Α Α Glycerin Glycolic Acid A N/A N/A N/A Α Gold Monocyanide N/A N/A N/A Α N/A N/A Α Grape Juice A Α Grease D N/A N/A N/A Α Heptane A A В A Α Hexane A В D A A

Honey

Α

Α

 $A^1$ 

N/A

Α

## | shat-r-shield

### Material Chemical Resistance of Plastics ACETAL/POM ACRYLIC 31655 NYLON S Chemical V012314 Hydraulic Oil (Petro) A1 N/A N/A В A N/A $A^1$ N/A N/A Hydraulic Oil (Synthetic) A Hydrazine В N/A D N/A A Hydrobromic Acid 100% D D N/A N/A D C D В D D Hydrobromic Acid 20% D N/A D Hydrochloric Acid 100% C D Hydrochloric Acid 20% C D $B^1$ В D D C D D D Hydrochloric Acid 37% $A^1$ N/A D Hydrochloric Acid, Dry Gas N/A A В B N/A N/A Α Hydrocyanic Acid Hydrocyanic Acid (Gas 10%) C N/A $B^1$ N/A N/A $B^1$ Hydrofluoric Acid 100% D D D N/A $C^1$ D N/A D D Hydrofluoric Acid 20% Hydrofluoric Acid 50% D D D D D D N/A D Hydrofluoric Acid 75% D D Hydrofluosilicic Acid 100% D N/A N/A D A $B^1$ N/A Hydrofluosilicic Acid 20% В D N/A $A^2$ $A^2$ Hydrogen Gas N/A N/A A C1 $A^2$ Hydrogen Peroxide 10% D A В $A^2$ Hydrogen Peroxide 100% D A D D $A^2$ Hydrogen Peroxide 30% D D C В $A^2$ $A^2$ D C Hydrogen Peroxide 50% D $C^1$ Hydrogen Sulfide (aqua) C A A A $C^1$ Hydrogen Sulfide (dry) N/A N/A N/A A Hydroquinone D N/A N/A В Α N/A N/A A N/A N/A Hydroxyacetic Acid 70% Ink В N/A N/A C C lodine D A В A D lodine (in alcohol) D N/A N/A N/A N/A N/A N/A N/A lodoform A $B^1$ A1 $A^1$ N/A N/A Isooctane Isopropyl Acetate D B1 D N/A Α Isopropyl Ether D $A^1$ D N/A Α N/A D N/A N/A N/A Isotane Jet Fuel (JP3, JP4, JP5) $A^1$ C В N/A A $A^2$ Α D D A Kerosene Α² D D N/A Α Ketones $A^1$ Lacquer Thinners D В N/A A D $A^1$ D N/A A Lacquers $B^1$ В Lactic Acid В В Α $A^1$ $A^1$ Lard A N/A A A1 $A^2$ В N/A N/A Latex B<sup>1</sup> Lead Acetate В A A N/A N/A $B^1$ N/A N/A N/A Lead Nitrate Lead Sulfamate N/A

### | shat-r-shield Material ACETAL/POM Chemical Resistance of Plastics ACRYLIC 31655 NYLON Chemical V012314 Ligroin В D N/A N/A A Lime В $A^1$ N/A N/A A N/A Linoleic Acid В N/A N/A A B1 Lithium Chloride N/A N/A A2 A N/A N/A Lithium Hydroxide N/A D В A1 $A^2$ Lubricants $A^1$ N/A A $A^2$ Lye: Ca(OH)2 Calcium Hydroxide D D C В $A^1$ Lye: KOH Potassium Hydroxide A C D A Lye: NaOH Sodium Hydroxide C Α D В $B^1$ $A^1$ Magnesium Bisulfate N/A $A^1$ N/A $A^1$ A1 Magnesium Carbonate A N/A N/A В $B^1$ $A^1$ $A^2$ Α D Magnesium Chloride B1 $A^1$ $A^1$ Α N/A Magnesium Hydroxide A1 $A^1$ Magnesium Nitrate A N/A В Magnesium Oxide A N/A N/A N/A A $A^1$ $A^1$ В Α В Magnesium Sulfate (Epsom Salts) A N/A N/A В Maleic Acid A D N/A Maleic Anhydride N/A N/A A $A^2$ Malic Acid N/A N/A A A $A^1$ $A^2$ $A^1$ $B^2$ N/A Manganese Sulfate N/A A A A N/A Mash Mayonnaise N/A N/A Α A A A A N/A N/A D Melamine Mercuric Chloride (dilute) В A A D $A^2$ C Mercuric Cyanide N/A N/A N/A Mercurous Nitrate N/A N/A $A^2$ N/A $A^1$ D Α Α Mercury A A Methane A A N/A A A Methanol (Methyl Alcohol) Α B1 $B^1$ D A $A^2$ Methyl Acetate D N/A В В Methyl Acetone D A N/A N/A A Methyl Acrylate В N/A N/A N/A N/A B1 $B^1$ N/A Methyl Alcohol 10% A A B1 Methyl Bromide D N/A N/A Α D D D N/A A Methyl Butyl Ketone D N/A В Methyl Cellosolve D C $B^1$ Methyl Chloride В D Α N/A N/A D C N/A Methyl Dichloride A1 Methyl Ethyl Ketone C D D Α N/A N/A N/A N/A Methyl Ethyl Ketone Peroxide N/A $B^2$ Methyl Isobutyl Ketone N/A D D В Methyl Isopropyl Ketone N/A D N/A A N/A N/A В Methyl Methacrylate D N/A N/A Methylamine D N/A N/A A

Methylene Chloride

 $C^1$ 

D

N/A

В

### shat-r-shield® Material ACETAL/POM Chemical Resistance of Plastics ACRYLIC 31655 NYLON Chemical V012314 Milk A A Α N/A Α Mineral Spirits A A C N/A Α $A^1$ N/A N/A A Α Molasses $A^1$ D D N/A Monochloroacetic acid D N/A N/A Monoeth anolamine D A Α $A^2$ A1 Morpholine N/A D N/A $A^2$ $A^2$ В Motor oil A A N/A Mustard C Α Α Α Naphtha A1 A В N/A Α $A^1$ Naphthalene A1 N/A N/A Α Natural Gas В N/A N/A N/A A $C^1$ $A^2$ N/A C Nickel Chloride A $A^1$ $B^2$ N/A D N/A Nickel Nitrate $A^1$ B1 Nickel Sulfate Α Α Α Nitrating Acid (<15% HNO3) N/A N/A A N/A D C D N/A N/A Nitrating Acid (>15% H2SO4) N/A Nitrating Acid (S1% Acid) N/A N/A N/A N/A A N/A N/A N/A C Nitrating Acid (S15% H2SO4) N/A B1 Nitric Acid (20%) D D Α A $A^1$ Nitric Acid (50%) D D В B-C N/A A D D A Nitric Acid (5-10%) $C^1$ $A^1$ Nitric Acid (Concentrated) D D D C B1 D D В Nitrobenzene N/A N/A N/A N/A Nitrogen Fertilizer N/A $A^1$ B1 Nitromethane A D N/A Nitrous Acid N/A N/A N/A N/A В Nitrous Oxide N/A C N/A Α В Oils: Aniline D A N/A N/A A D N/A N/A N/A A Oils:Anise N/A N/A N/A Oils:Bay Α D Oils:Bone D N/A N/A N/A A Oils:Castor Α Α N/A N/A Α N/A N/A Oils:Cinnamon D C A Α Α Α N/A Α Oils:Citric N/A N/A N/A N/A Α Oils:Clove N/A N/A N/A Α Oils:Coconut A Oils:Cod Liver В N/A N/A N/A Α N/A N/A Α Oils:Corn A A Oils:Cottonseed Α В N/A N/A Α N/A N/A В Oils:Creosote D D Oils:Diesel Fuel (20, 30, 40, 50) D N/A N/A A A Oils:Fuel (1, 2, 3, 5A, 5B, 6) D A В N/A Α N/A N/A D Oils:Ginger N/A A $A^1$ N/A Oils:Hydraulic Oil (Petro) В N/A Α

Oils:Hydraulic Oil (Synthetic)

 $A^1$ 

N/A

N/A

N/A

### | shat-r-shield | shat-r-shiel Material ACETAL/POM Chemical Resistance of Plastics ACRYLIC 31655 NYLON S Chemical V012314 Oils:Lemon D N/A N/A N/A $A^1$ N/A N/A Oils:Linseed A Α Oils:Mineral Α A A A Α $A^2$ $A^1$ Oils:Olive A N/A Α $C^1$ Oils:Orange D N/A N/A Α Α N/A N/A N/A Α Oils:Palm Oils:Peanut Α N/A N/A N/A Α Oils:Peppermint D N/A N/A N/A Α В N/A Α Oils:Pine A A N/A N/A N/A Oils:Rapeseed A Α A1 A1 N/A N/A N/A Oils:Rosin Oils:Sesame Seed D N/A N/A N/A Α Oils:Silicone A $A^1$ C Α A Α N/A N/A Oils:Soybean A Α Oils:Sperm (whale) D N/A N/A N/A A D N/A N/A N/A Α Oils:Tanning $A^1$ Oils:Transformer A N/A N/A Α Oils:Turbine A A N/A N/A Α Oleic Acid A A N/A N/A A D N/A N/A Oleum 100% D A N/A N/A В Oleum 25% D D $B^2$ Oxalic Acid (cold) В A A Α D D Ozone C A A Α A N/A N/A A1 Palmitic Acid A1 A1 A Α Paraffin A Pentane В $A^1$ Α N/A C C D D Α C Perchloric Acid $C^1$ A1 Perchloroethylene В D D Petrolatum В D N/A N/A A $A^1$ С $A^1$ Petroleum В N/A B1 D D Phenol (10%) В В Phenol (Carbolic Acid) D D D D В Phosphoric Acid (>40%) D B1 A A-B D $B^1$ Phosphoric Acid (crude) D Α N/A В N/A C Phosphoric Acid (molten) D N/A N/A B1 N/A C Phosphoric Acid (S40%) D A D D N/A N/A Phosphoric Acid Anhydride N/A A<sup>2</sup> N/A N/A Phosphorus В N/A $A^2$ Phosphorus Trichloride D N/A C D $A^2$ Photographic Developer D N/A A Α $A^1$ $A^1$ N/A Photographic Solutions D A $B^1$ Phthalic Acid C N/A N/A Α $A^1$ Phthalic Anhydride C N/A N/A A Picric Acid A D A В

Plating Solutions, Antimony Plating 130°F

Α

D

N/A

N/A

Α

### | shat-r-shield Material ACETAL/POM Chemical Resistance of Plastics ACRYLIC NYLON 31655 Chemical V012314 Plating Solutions. Arsenic Plating 110°F A A N/A N/A A Plating Solutions, Brass Plating: High-Speed Brass Bath 110°F N/A Α A N/A A Plating Solutions, Brass Plating: Regular Brass Bath 100°F A A N/A N/A A Plating Solutions, Bronze Plating: Cu-Cd Bronze Bath R.T. A A N/A N/A A Plating Solutions. Bronze Plating: Cu-Sn Bronze Bath 160°F В A N/A N/A A Bronze Plating: Cu-Zn Bronze Bath 100°F N/A N/A Plating Solutions, Α Α A Plating Solutions, Cadmium Plating: Cyanide Bath 90°F A A N/A N/A A Plating Solutions, Cadmium Plating: Fluoborate Bath 100°F C D N/A N/A A Chromium Plating: Barrel Chrome Bath 95°F D D N/A N/A D Plating Solutions, N/A N/A C Plating Solutions. Chromium Plating: Black Chrome Bath 115°F D D Plating Solutions, Chromium Plating: Chromic-Sulfuric Bath 130°F D N/A N/A C Chromium Plating: Fluoride Bath 130°F D D N/A N/A D Plating Solutions, D N/A C D N/A Plating Solutions, Chromium Plating: Fluosilicate Bath 95°F Plating Solutions. Copper Plating (Acid): Copper Fluoborate Bath 120°F C D N/A N/A D N/A N/A D Plating Solutions, Copper Plating (Acid): Copper Sulfate Bath R.T. A D N/A N/A Α Plating Solutions, Copper Plating (Cyanide): Copper Strike Bath 120°F A В N/A A Copper Plating (Cyanide): High-Speed Bath 180°F A N/A Plating Solutions, Plating Solutions, Copper Plating (Cyanide): Rochelle Salt Bath 150°F В Α N/A N/A A D N/A N/A N/A Plating Solutions, Copper Plating (Misc): Copper (Electroless) A Plating Solutions, Copper Plating (Misc): Copper Pyrophosphate A N/A N/A Α A Acid 75°F C N/A N/A N/A Plating Solutions, Gold Plating: A N/A Plating Solutions, Gold Plating: Cyanide 150°F N/A A N/A A N/A C Plating Solutions, Gold Plating: Neutral 75°F N/A A N/A C Plating Solutions, Indium Sulfamate Plating R.T. D N/A N/A N/A Plating Solutions, Iron Plating: Ferrous Am Sulfate Bath 150°F N/A D N/A N/A C Iron Plating: Ferrous Chloride Bath 190°F N/A D N/A N/A D Plating Solutions, N/A C Plating Solutions, Iron Plating: Ferrous Sulfate Bath 150°F N/A D N/A Plating Solutions, Iron Plating: Fluoborate Bath 145°F N/A D N/A N/A D D N/A N/A D Plating Solutions, Iron Plating: Sulfamate 140°F N/A Sulfate-Chloride Bath 160°F N/A N/A D Plating Solutions, Iron Plating: N/A D Plating Solutions, Lead Fluoborate Plating N/A D N/A N/A C Nickel Plating: Electroless 200°F N/A D N/A N/A N/A Plating Solutions, Plating Solutions, Nickel Plating: Fluoborate 100-170°F N/A D N/A N/A C N/A D N/A N/A C Plating Solutions, Nickel Plating: High-Chloride 130-160°F C Plating Solutions, Nickel Plating: Sulfamate 100-140°F N/A A N/A N/A Plating Solutions. Nickel Plating: Watts Type 115-160°F N/A A N/A N/A C Rhodium Plating 120°F N/A N/A Plating Solutions, N/A D D Plating Solutions, Silver Plating 80-120°F N/A A N/A N/A A Plating Solutions, Tin-Fluoborate Plating 100°F N/A D N/A N/A C C Plating Solutions, Tin-Lead Plating 100°F N/A D N/A N/A Plating Solutions. Zinc Plating: Acid Chloride 140°F N/A D N/A N/A D Plating Solutions, Zinc Plating: Acid Fluoborate Bath R.T. N/A D N/A N/A C Acid Sulfate Bath 150°F D N/A C Plating Solutions, Zinc Plating: N/A N/A N/A A N/A N/A Α Plating Solutions, Zinc Plating: Alkaline Cyanide Bath R.T.

В

Α

N/A

A

Potash (Potassium Carbonate)

В

### | shat-r-shield Material ACETAL/POM **Chemical Resistance of Plastics** ACRYLIC 31655 NYLON Chemical V012314 Potassium Bicarbonate C A1 N/A A В Potassium Bromide $A^1$ A1 N/A В Α C<sup>1</sup> $A^1$ В В Potassium Chlorate N/A A1 $A^1$ A Α Potassium Chloride A C В N/A N/A B1 Potassium Chromate $B^1$ Potassium Cyanide Solutions $A^1$ N/A N/A $B^1$ B1 A1 N/A Potassium Dichromate Α B1 B1 $B^1$ Potassium Ferricyanide N/A N/A Potassium Ferrocyanide N/A B1 N/A N/A В C1 Potassium Hydroxide (Caustic Potash) Α D Α $A^1$ B1 Potassium Hypochlorite N/A N/A N/A В N/A A1 N/A N/A $A^1$ Potassium Iodide B1 $A^1$ A Α В Potassium Nitrate B1 Potassium Oxalate N/A N/A N/A N/A $A^2$ Potassium Permanganate D C В A $A^1$ $A^1$ В N/A Potassium Sulfate Α Potassium Sulfide N/A A N/A N/A В A1 $C^1$ Propane (liquefied) A N/A A A1 N/A N/A N/A N/A Propylene B1 Propylene Glycol В Α N/A В $C^1$ D Pyridine В D A Pyrogallic Acid D N/A N/A N/A В Resorcinal N/A D B1 N/A N/A A1 A1 N/A Rosins В N/A Rum A A N/A N/A A N/A N/A N/A A Rust Inhibitors Α Salad Dressings N/A N/A A A A $B^2$ Salicylic Acid D $A^1$ $A^1$ N/A Salt Brine (NaCl saturated) N/A A A N/A $A^2$ $A^2$ $A^2$ N/A C Sea Water Α Shellac (Bleached) A A1 N/A N/A A $A^1$ Shellac (Orange) Α N/A N/A Α $A^2$ $A^1$ N/A Silicone A A Silver Bromide C N/A N/A N/A D $A^2$ $A^1$ N/A В Silver Nitrate A A1 A1 A A1 Soap Solutions A Soda Ash (see Sodium Carbonate) В A A Α Α B1 A1 $B^1$ В N/A Sodium Acetate $A^1$ Sodium Aluminate В N/A N/A A $A^2$ N/A B1 N/A N/A Sodium Benzoate $A^2$ $A^1$ Sodium Bicarbonate N/A A A A1 $A^1$ C Sodium Bisulfate В N/A $C^1$ $A^1$ B1 Sodium Bisulfite C Α $A^1$ A1 Sodium Borate (Borax) N/A N/A В

Sodium Bromide

 $B^1$ 

A

N/A

N/A

C

# | shat-r-shield | NC.

## **Chemical Resistance of Plastics**

		Material		
ACETAL/POM	NYLON	PC	ACRYLIC	316SS

### Chemical

Chemical	4	13.3			
V012314	<u>-</u>				
Sodium Carbonate	A <sup>1</sup>	B <sup>1</sup>	B¹	В	А
Sodium Chlorate	А	D	A <sup>1</sup>	Α	B <sup>1</sup>
Sodium Chloride	A <sup>1</sup>	A <sup>1</sup>	A <sup>2</sup>	А	В
Sodium Chromate	D	С	A <sup>2</sup>	N/A	В
Sodium Cyanide	А	A <sup>1</sup>	N/A	N/A	B <sup>1</sup>
Sodium Ferrocyanide	А	N/A	N/A	N/A	В
Sodium Fluoride	N/A	В	N/A	N/A	D
Sodium Hydrosulfite	N/A	А	N/A	N/A	N/A
Sodium Hydroxide (20%)	А	А	A <sup>2</sup>	N/A	B <sup>2</sup>
Sodium Hydroxide (50%)	A	А	B <sup>1</sup>	В	B <sup>1</sup>
Sodium Hydroxide (80%)	D	С	D	N/A	B <sup>1</sup>
Sodium Hypochlorite (<20%)	D	D	В	В	С
Sodium Hypochlorite (100%)	D	D	N/A	N/A	D
Sodium Hyposulfate	N/A	N/A	N/A	N/A	A
Sodium Metaphosphate	В	A <sup>1</sup>	N/A	N/A	A
Sodium Metasilicate	D	N/A	N/A	N/A	A
Sodium Nitrate	A	A <sup>1</sup>	N/A	N/A	B <sup>1</sup>
Sodium Perborate	В	B <sup>1</sup>	N/A	N/A	В
Sodium Peroxide	D	A <sup>1</sup>	A <sup>2</sup>	N/A	A
Sodium Polyphosphate	В	A <sup>1</sup>	N/A	N/A	В
Sodium Silicate	C	A <sup>1</sup>	N/A	N/A	В
Sodium Sulfate	В	Α	A <sup>2</sup>	A	B <sup>1</sup>
Sodium Sulfide	В	A <sup>1</sup>	D	N/A	D
Sodium Sulfite	N/A	D	N/A	N/A	A
Sodium Tetraborate	В	A	N/A	N/A	A
Sodium Thiosulfate (hypo)	C <sup>1</sup>	В	D	N/A	В
Sorghum	A	A	N/A	N/A	A
Soy Sauce	A	A	N/A	N/A	A
Stannic Chloride	Ĉ	B <sup>1</sup>	A <sup>1</sup>	N/A	D
Stannic Fluoborate	Č	N/A	N/A	N/A	A
Stannous Chloride	N/A	C1	N/A	N/A	A <sup>2</sup>
Starch	A	A <sup>1</sup>	N/A	N/A	A
Stearic Acid	A	A <sup>2</sup>	A <sup>1</sup>	В	A
Stoddard Solvent	A	A	A <sup>2</sup>	N/A	A
Styrene	A	A <sup>1</sup>	D	N/A	A
Sugar (Liquids)	A	A <sup>1</sup>	N/A	N/A	A
Sulfate (Liquius)	D	B <sup>1</sup>	N/A	N/A	В
Sulfur Chloride		A <sup>1</sup>			D
Sulfur Critoriae Sulfur Dioxide	D B	C <sup>1</sup>	N/A	N/A D	A <sup>1</sup>
be one street and bore user	В	B <sup>1</sup>	A A <sup>1</sup>	D	UD
Sulfur Dioxide (dry)	1,70				A N/A
Sulfur Hexafluoride	N/A	В	N/A	N/A	N/A
Sulfur Trioxide	N/A	D A <sup>1</sup>	N/A	N/A	C
Sulfur Trioxide (dry)	D	C <sup>1</sup>	N/A A <sup>1</sup>	N/A	A
Sulfuric Acid (<10%)	D			A	В
Sulfuric Acid (10-75%)	D	D	В1	С	D

### | shat-r-shield | shat-r-shiel **Material** ACETAL/POM Chemical Resistance of Plastics ACRYLIC 31655 NYLON Chemical V012314 Sulfuric Acid (75-100%) N/A В Sulfuric Acid (cold concentrated) В В N/A D D Sulfuric Acid (hot concentrated) D C N/A D D Sulfurous Acid C D N/A D В Sulfuryl Chloride A N/A N/A N/A N/A $A^1$ Tallow N/A Α Α Tannic Acid В C1 C Α A $A^2$ Tanning Liquors В A1 N/A N/A $C^2$ $B^2$ В В Tartaric Acid Α C<sup>1</sup> N/A N/A Tetrachloroethane Α A A1 A D N/A A Tetrachloroethylene Tetrahydrofuran A A D D A Tin Salts N/A N/A N/A Α D C<sup>1</sup> $A^1$ D D Toluene (Toluol) A A1 $A^1$ Tomato Juice В N/A A Trichloroacetic Acid N/A C C D C Trichloroeth ane D D В A C1 Trichloroethylene D A D В A N/A N/A N/A Α Trichloropropane $A^2$ N/A A В Tricresylphosphate C D $A^1$ N/A Α Triethylamine A Trisodium Phosphate A A A В В $A^2$ В D Turpentine D Α A Α В A В Urea N/A N/A N/A В Uric Acid A Urine Α В N/A Α Α N/A N/A A Varnish N/A Vegetable Juice N/A A A A Vinegar В A $A^2$ Α Α Vinyl Acetate N/A N/A N/A N/A В $A^1$ $A^1$ N/A N/A Vinyl Chloride N/A A1 $B^2$ N/A В Water, Acid, Mine Water, Deionized N/A $A^1$ N/A N/A $A^2$ Water, Distilled В $A^1$ $A^2$ N/A Α $A^2$ $A^2$ $A^1$ Water, Fresh N/A A $A^2$ Water, Salt A N/A В A Α N/A N/A Α Weed Killers Whey N/A N/A N/A A A Whiskey & Wines A A1 A1 N/A A $A^1$ White Liquor (Pulp Mill) D N/A N/A A В N/A N/A White Water (Paper Mill) A A $A^2$ A D D В Xylene $A^2$ Zinc Chloride C A A В Zinc Hydrosulfite A N/A N/A A

Zinc Sulfate

C